

<b>Model</b>	J1 Roll Cutter (RC TYPE810, RC EF1000, REGMA 914 RC)	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Parts Catalog			
<b>Reason for Modification</b>	Parts Catalog Correction <b>(220/240V Version Only)</b>			

There was a mis-print in the parts catalog. Please correct your parts catalog.

Incorrect P/N	Correct P/N	Description	Index	Page
11070530		Fuse - 3A (115V)		
	11070617	Fuse - 250V/2A	121	7

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<b>Model</b>	J1 Roll Cutter (220/240 Volt Machines Only)	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Power Supply Cord			
<b>Reason for Modification</b>	To meet VDE standards due to VDE standard changes			

The insulator covering the wire has been changed from 2.5mm to 2.6mm in diameter.

Old P/N	New P/ N	Description	Interchangeability	Parts Catalog	
				Index No.	Page
28010010	11500324	Power Supply Cord - 250V	O/O	119	7

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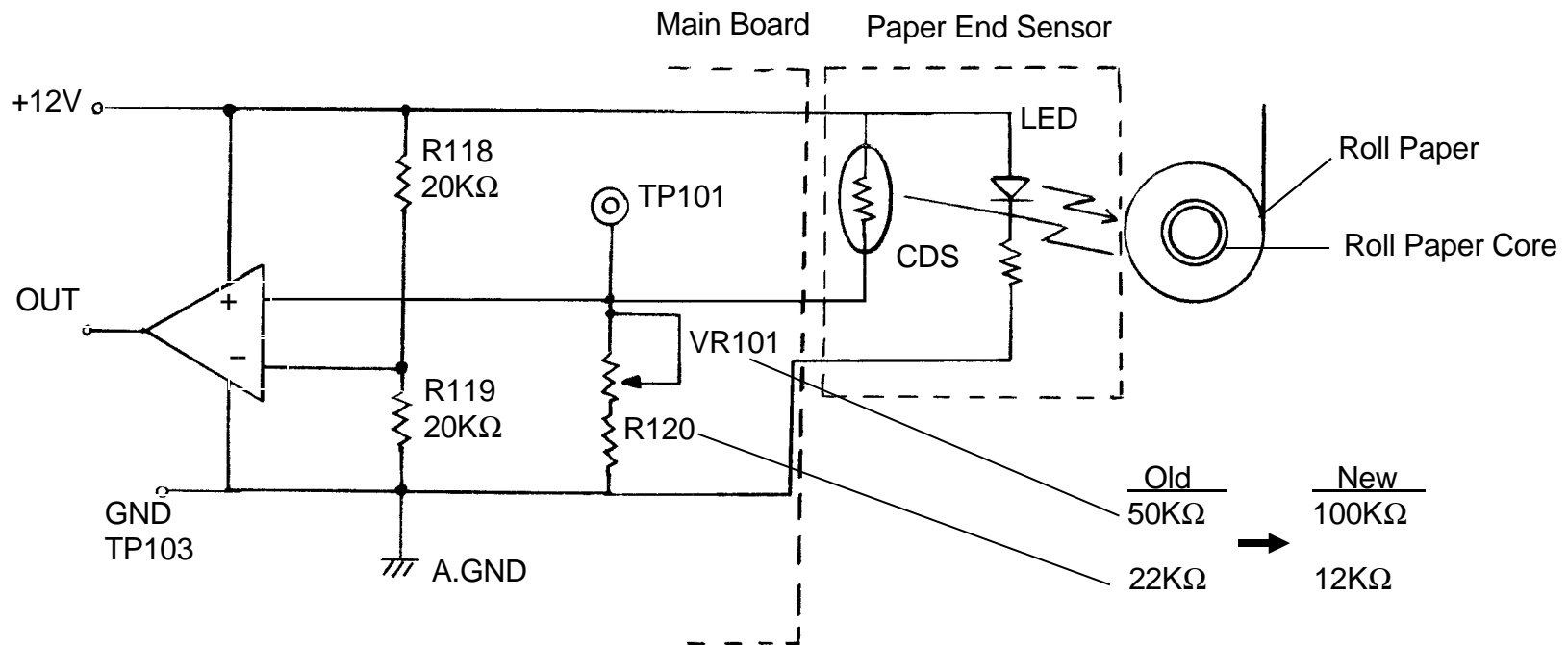
<b>Model</b>	J1 Roll Cutter	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Paper End Sensor			
<b>Reason for Modification</b>	To increase durability of the lamp on the paper end sensor			

Draw No.	Old Parts No.	New Parts No.	Description	A.B.C.	Q'ty Used Old → New	Inter-changeability	Part needed for replacement by new part		Parts Catalog	
				Rank			Part No.	Description	Index No.	Page
	A4545101	A4545105	Paper End Sensor		1 → 1	X/X	}		13	7
VR101	16018139	16018157	Variable Resistor - 100KΩ		1 → 1	X/O		X/O as a set	141	11
R120	16114223	16114123	Resistor - 12KΩ		1 → 1	X/X			162	11

Rank: A : Replace with new parts immediately. B : Replace with new parts at time of repair. C : Replace with new parts at time of overhaul.  
 Interchangeability:  
 (1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.  
 (2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

**DETAILS OF MODIFICATION**

The small bulb in the paper end sensor has been changed to an LED to increase durability. The voltage between TP101 and TP103 (GND) must be adjusted to 7 +/- 0.5 volts. Use VR101 on the main board when the paper end sensor is replaced.



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MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
BRUNING 9045	115/60	USA, CANADA	A454-12	9451040011
<del>ROLL CUTTER TYPE 810</del>	<del>220, 240/50</del>	<del>SAUDI ARABIA</del>	<del>A454-13</del>	<del>_____</del>
ROLL CUTTER EF1000	220, 240/50	EUROPE	A454-21	6690310001
ROLL CUTTER TYPE 810	220, 240/50	EUROPE etc.	A454-27	2581030001
BRUNING 9045	240/50	AUSTRALIA	A454-35	9451040001
REGMA 914 RC	220, 240/50	EUROPE	A454-37	28860457

<b>Model</b>	J1 Roll Cutter	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Parts Catalog	No serial number cut-in information		
<b>Reason for Modification</b>	Parts Catalog Correction			

Incorrect P/N	Correct P/N	Description	Parts Catalog	
			Index No.	Page
A454-2548	A454-3548	Base Plate - Paper Feed	31	3

**ISSUED ON: September 15, '95**

<b>Model</b>	J1 Roll Cutter	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Parts Catalog	No serial number cut-in information.		
<b>Reason for Modification</b>	Parts Catalog Correction.			

The part number for the Base Plate - Paper Feed of the A454-17, -53 models is missing from the parts catalog. Please add the part number A454-3548 to your parts catalog.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
	A4543548	Base Plate - Paper Feed	1 → 1	—	31	3

( A454-17, -53 only)

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